Work Order ID 57204

March 30, 2010 8:16:08 AM



Page 1

Item ID:

D412-702-103B

Accept

Setup Start

Stop



Revision ID:

Item Name: Harness Assembly

Start Date:

30/03/2010

Start Oty: 2.00

Required Date: 05/04/2010 Req'd Oty: 2.00



Cust Item ID: Customer:

Reference:

Approvals:

QC:

Date: 10-3-30 Tooling: Date:

SPC (Y/N):

Date: Date:

Run Start

Stop



Sequence ID/ **Work Center ID** Operation Description

Set Up/ **Run Hours**

Draw Number Draw Rev.

Plan

Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Draw Nbr

Revision Nbr

100

Small Fab

Memo

0.00

0.00

Small Fab

Assemble as per dwg ICA D412-702 p.79

110

QC5- Inspect part completeness to step on W/O

OC

Quality Control

Memo

120

Packaging

0.00

0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-103B

CHG001 Location: 274

PPP Rev:

10-3-30



W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	By Date Q			Approval Chief Eng / Prod Mgr	Approval QC Inspector
									!
Part No: PAR #:		PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A :	_ Date: _	
		olution:	Dispositio	_ QA: N/C CI	osed:		Date: _		
NCR:		·	WORK ORD	ER NON-CONFORM	ANCE (NCF	₹)	-		
DATE	STEP	Description of NC Section A	Initial	Corrective Action Sect Action Description	ion B Sign &	Verific		Approval	Approval
		Gettion A	Chief Eng	Chief Eng	Date	Section Section	on C	Chief Eng	QC Inspector
		·		•			<u></u>		

Work Order ID 57204

March 30, 2010 8:16:08 AM



Page 2

Item ID:

D412-702-103B

Accept



Setup Start

Stop



Revision ID:

Item Name:

Harness Assembly

Start Date: Required Date: 05/04/2010

30/03/2010

Start Qty: 2.00

Operation

Description

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

А	.DD	rova	is:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Set Up/

Date:

Stop

Sequence ID/

Work Center ID

130

QC

QC21- Final Inspection - Work Order Release

Memo

Run Hours

0.00

0.00

Number

Draw

Draw Rev.

Plan Accept Code Qty

Reject Qty

Reject Insp. Stamp

Number

Quality Control

CZ1013130

W/O:			W	ORK ORDER CHANG	ES				
DATE STEP		PRO	OCEDURE CH	ANGE	By Date Qty			Approval Chief Eng / Prod Mgr Approv QC Inspec	
						,			
Part No: PAR #:		PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQA	:	Date:	
		Disposition	_ QA: N/C CI	: N/C Closed: Date:					
NCR:			WORK ORD	PER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC Section A	Corrective Action Se		on B	Verific		Approval	Approval
		Section A	Chief Eng	Chief Eng	Date	Sectio	n C	Chief Eng	QC Inspector
·									

March 30, 2010 8:16:14 AM

Work Order ID: 57204

Parent Item:

D412-702-103B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



Start Date: 30/03/2010

Start Oty: 2.00

Required Date: 05/04/2010

Required Qty: 2.00

Component Item ID/ Item Name

AN960JD10LL

Replacement Mfg/ Item ID Purch

Purchased

Bin Primary Item Location No

Last Location

Route Seq ID 100

Unit of Measure Each

Qty on Hand

Remaining 3.816.000 8.0000

Oty Qty To Pick Issued Date Issued

Status

W	as	h	eı
**	as	11	U

Warehouse Loc Qty Loc Code Location Main Warehouse ST349 3816 19085 376 19600 3440 100 Each 8.0000

2.0000

D3573-8



Adapter

Warehouse Location

Main Warehouse

ST244 46351 50478

100

Loc Code

8 2 6

Each

Loc Qty

3.0000 2.0000

D3579-045

Shoulder Harness

Manufactured No

Manufactured

No

Loc Qty

Loc Code

Warehouse Location Main Warehouse ST272A 3 48559 3

48559

(143/320

W/O:			WC	ORK ORDER CHAN	GES					
DATE	STEP	PROCEDURE CHANGE				D	ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						-				
Part No	:	PAR #:	Fault Cate	gory:	NCR: Ye	es No	DQA	\:	Date:	
		olution:								
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC	Description of NC		tive Action Section B			ation	Approval	Approval
- DAIL		Section A	Initial Chief Eng	Action Description Chief Eng		n & ate	Section C		Chief Eng	QC Inspector
										-

Picklist Print

March 30, 2010 8:16:14 AM

Page 2

Work Order ID: 57204

Parent Item:

D412-702-103B

Parent Item Name:

Harness Assembly

Item ID

Comments:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



Start Date: 30/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name

K62

Replacement Mfg/ Purch Purchased

Purchased

Bin Primary Item Location No

No

Last Location Route Seq ID 100

Unit of Oty on Measure Hand Each 59.0000

Remaining **Qty To Pick** 2.0000

Otv Issued Date Status Issued

CLIP

Warehouse Location

Loc Qty

Loc Code

Main Warehouse

ST243A 110957

113878

59 9 50 100 Each

2,045.000 8.0000

Nut

MS21042L3

Warehouse	Loc Qty	Loc Code		
Location				
Main Warehouse				
ST300	2045			
110844	35			
111274	27			
111668	58			
112314	285			
113523	17			
113537	623			
113644	1000			

m116957

W/O:			WC	ORK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
 ·		1818 W								
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA		Date:		
					QA: N/C Closed: Date:					
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC	Corrective Action Section B			Verifica	ation	Approval	Approval	
	0121	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sectio		Chief Eng	QC Inspector	
						:				

Picklist Print

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Work Order ID: 57204

Parent Item:

D412-702-103B

Parent Item Name:

Harness Assembly

Comments:

MS24693-S272

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM





Start Date: 30/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name

Item ID

Replacement Mfg/ Purch Purchased Bin Primary Item Location No

Last Location Route Seq ID 100

Unit of Measure Each

Oty on Hand 348.0000 8.0000

Loc Code

Remaining Qty Qty To Pick Issued

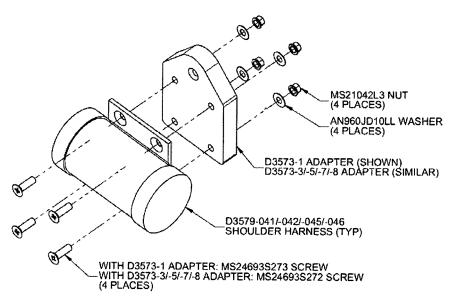
Date Issued

Status

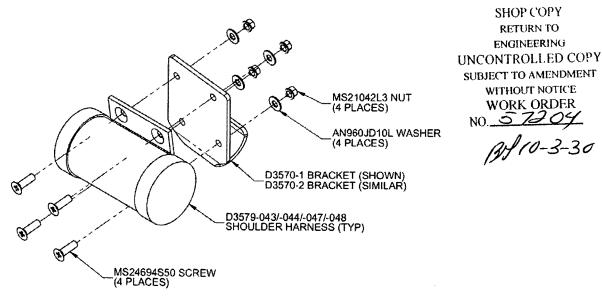
Screw

Warehouse	Loc Oty
Location	
Main Warehouse	
ST288	348
111295	9
111548	39
112492	300

	•									
W/O:			WC	RK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
_										
Part No	:	PAR #:	Fault Cate	gory:	NCR: Ye	s No DC)A:	Date: _		
Resolution:			Disposition: Q			QA: N/C Closed: Date:				
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (NO	CR)			<u></u>	
DATE	STEP	Description of NC	<u> </u>	Corrective Action Section B		Verificatio		1 Approval	Approval	
	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sigi Da	1& Sec		Chief Eng	QC Inspector	
	1								ŀ	



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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